SP Tooling 360 Apps — Product Price List (10-31-2026)

sp-tooling.com | CNC Software Suite for the Okuma Multus U-Series

All software includes a PERPETUAL LICENSE — buy once, own it. No subscription fees. · Yearly maintenance is optional (adds free upgrades & improvements).

Prices can change at any time without notice. Confirm current pricing with a written quote.

#	Multus Package	Package Price	Maintenance / Year	Includes
	Standard Multus Packages — about 15% below buying the same products individually			
1	**Package 1 · Program Prepare** Post from Fusion, then check the code and the tools before anything runs on the machine.	**$27,350** Individually $32,200 · save $4,850	$1,650	**7 products:** Post Processor · Fusion WorkFlow Templates · NC CodeLens · MagazineDumper · Magazine Dashboard · Magazine Mirror · Fusion TDF Plug-in
2	**Package 2 · Prove Protect** RECOMMENDED Package 1, plus: run the whole job on a virtual twin first, and check the part while it is still clamped.	**$48,000** Individually $56,450 · save $8,450	$4,350	**11 products: Everything in Package 1** + ProveOut 360-Virtual Twin · MachinePulse 360 · Live Inspection Fusion Plug-in · Inspection Reporter
3	**Package 3 · Production Complete** Package 2, plus: shop-temperature correction, bar and production tracking, and the VC variable map.	**$58,250** Individually $68,550 · save $10,300	$4,900	**14 products: Everything in Package 2** + CTE Scaler · Bar Load & Production Monitor · VC Variable Manager

#	Product (bought individually)	Price $	License Type	Maintenance / Year	In Package	Description
1	**Advanced Post Processor for Autodesk Fusion**	$16,500	Per Machine	$1,650 (10%)	1 2 3	Custom post processor for Okuma Multus U-series with full probing, inspection, 5-axis, and closed-loop cutter comp. Includes Fusion sample and test programs. For probing, a small server install on the Fusion PC or Mac handles the file rename (included in price).
2	**Advanced Fusion WorkFlow Templates**	$2,950	Per Seat	–	1 2 3	Fusion workflow examples: turning, part transfer, bar pull, milling, insert NC function macros, Manual NC pass-through, W axis M-codes.
3	**NC CodeLens V2** TOOL SYNC 360	$4,500	Per Seat	–	1 2 3	Advanced NC code viewer with G/M hover explanations, program analysis, cycle time, stock weight, tool and magazine checks, and Fusion integration.
4	**MagazineDumper** TOOL SYNC 360	$2,950	Per Machine	–	1 2 3	On-control magazine mapper. Dumps every tool pot with comment, kind, tool type, size, offsets, wear, and remaining life via the THINC API. Feeds NC CodeLens and the Magazine Dashboard.
5	**Magazine Dashboard** TOOL SYNC 360 · LIGHT	$3,500	Per Machine	–	1 2 3	Always-on web dashboard of live magazine contents. Every loaded tool per machine, shop-floor readable in any browser, no operator-side install.
6	**Magazine Mirror** TOOL SYNC 360 · FUSION PLUG-IN	$950	Per Seat	–	1 2 3	Fusion add-in that rebuilds a LOADED tool library from the machine's live magazine (MagazineDumper data), so the program is written with the tools that are actually in the machine.
7	**Fusion TDF Plug-in** TOOL DEFINITION FILE	$850	Per Machine	–	1 2 3	Fusion add-in that reads the machine's live Tool Definition File (gauge length, stickout, holder) and validates every tool in the program before posting, so crashes are caught at the desk, not the spindle.
8	**ProveOut 360-Virtual Twin** 360-VT	$15,000	Per Seat (one PC)	$2,700 (18%)	2 3	The machine simulation Fusion does not have for mill-turn. Runs the posted program on a virtual twin of your own Multus, built from the machine's data on the OSP-P500, so you see the whole job before the first chip. Mac and Windows.
9	**MachinePulse 360** LIVE INSPECTION	$3,500	Per Machine	–	2 3	Every Renishaw and Fusion Inspect Surface result lands on the control screen and the shop dashboard as it is measured, judged against the tolerance band set in Fusion, so a feature is checked while the part is still clamped. Optional stop when out of tolerance; part-to-part trends.
10	**Live Inspection Fusion Plug-in** LIVE INSPECTION	$1,250	Per Seat	–	2 3	Fusion add-in that draws each probe and Inspect Surface result on the model in Fusion as the part is measured on the machine, colored against the Fusion tolerance.
11	**Inspection Reporter**	$4,500	Per Machine	–	2 3	Renishaw probe result reporting app. Turns on-machine WCS and feature records into clear tolerance reports (flatness, profile, circular fits) with a multi-machine launcher and new-file notifications.
12	**CTE Scaler** THERMAL 360	$3,800	Per Seat	–	3	Pre-scales a marked manufacturing copy of the model for shop temperature and regenerates the toolpaths, so the part lands on nominal at the 68 °F inspection reference. The master model is never touched.
13	**Bar Load & Production Monitor**	$5,500	Per Machine	$550 (10%)	3	Real-time bar stock tracking, production dashboard, MTConnect integration, and bar stock calculator. Includes Machine Monitor.
14	**VC Variable Manager**	$2,800	Per Seat	–	3	Color-coded VC heatmap, region map, VCDUMP parsing, Program Scanner, Compare-Files diff, and multi-machine scan.
15	**Fusion Ready Tool Library + Multus Ready .STL**	$2,850	Per Seat	–	–	Fusion tool library for turning and milling, converted .stl tool holder files, G-sheet tool library T101-9999.
16	**M360 Recovery Macro M-code**	Included with any purchase	Per Seat	–	–	Machine recovery with one easy M-code macro, installed by the Gosiger AE at the next visit.
	Physical Part Assemblies — Hardware (sold & installed by Gosiger)					
17	**BK Mikro Tool Break Detection** *	$10,500 Purchased from Gosiger	Per Machine / Kit	–	–	Tool break detection down to .008" drills. Includes custom covers, BK controller, macros, and CAS integration.
18	**Workpiece Ejector** *	$10,500 Purchased from Gosiger	Purchased from Gosiger	–	–	Pneumatic ejection with M-code control, proximity confirmation, replaceable end pushers. Available on request.

** Waiting on Gosiger, price might change, sold by Gosiger*

Notes

1. **Prices can change at any time without notice. Confirm current pricing with a written quote.**
2. Package prices cover one machine and one programming seat. Additional machines and seats are quoted.
3. Yearly maintenance is optional and includes free upgrades to the newest version. Extra development costs $285 per hour. The post is sold as-is at point of sale, no warranty.
4. BK Mikro and Workpiece Ejector are sold by Gosiger Sales and installed by Gosiger Service; their prices are set by Gosiger.
5. All products are purpose-built for the Okuma Multus U-series (OSP-P500 control).
6. Contact sales@sp-tooling.com or visit sp-tooling.com for a quote.