

SP Tooling 360 Apps — Product Price List (8-10-2026)

sp-tooling.com | CNC Software Suite for the Okuma Multus U-Series

All software includes a **PERPETUAL LICENSE** — buy once, own it. **No subscription fees.** · Yearly maintenance is optional (adds free upgrades & improvements).

#	Product	Price \$	License Type	Maintenance 10% Per Year	Description
1	Advanced Post Processor for Autodesk Fusion	\$16,500	Per Machine	\$1,650.00	Custom post processor for Okuma Multus U-series with full probing, inspection, 5-axis, and closed-loop cutter comp. Includes: Fusion sample and test programs. For probing there is a small server install on the Fusion PC or Mac needed for the file rename (now included in price).
2	Advanced Fusion WorkFlow Templates	\$2,950	Per Seat	–	Fusion Workflow Examples: Turning, Part Transfer, Bar Pull, Milling, Insert NC Function Macros, Manual NC – Pass through. W axis M-codes.
3	Fusion Ready Tool Library + Multus Ready.STL	\$2,850	Per Seat	–	Fusion Tool Library Turning Milling. Converted .stl tool holder files Multus Ready Turning Milling. G-sheet Tool library T101 - 9999.
4	NC CodeLens V2 TOOL SYNC 360	\$4,500	Per Seat	–	Advanced NC code viewer with G/M hover explanations, program analysis, cycle time, stock weight, tool & magazine checks, and Fusion integration.
5	MagazineDumper TOOL SYNC 360	\$2,950	Per Machine	–	On-control magazine mapper. Dumps every tool pot with comment, kind, tool type, size, offsets, wear, and remaining life via the THINC API. Writes a magazine map file that feeds NC CodeLens and the Magazine Dashboard.
6	Magazine Dashboard TOOL SYNC 360 · LIGHT	\$3,500	Per Machine	–	Always-on web dashboard of live magazine contents. Real-time view of every loaded tool per machine, shop-floor readable in any browser, with no operator-side install.
7	Fusion TDF Plug-in TOOL DEFINITION FILE	\$850	Per Machine	–	Fusion add-in that reads the machine's live Tool Definition File (TDF) — gauge length, stickout, and holder — and validates every tool in the program before posting. Flags mismatches so crashes are caught at the desk, not the spindle.
8	Inspection Reporter	\$4,500	Per Machine	–	Renishaw probe result reporting app. Turns on-machine WCS and feature records into clear tolerance reports — flatness, profile, and circular fits — with a multi-machine launcher and new-file notifications.
9	MachinePulse 360 LIVE INSPECTION	\$3,500	Per Machine	–	Live telemetry off the OSP-P500. Every Renishaw and Fusion Inspect Surface result lands on the control screen and the shop dashboard as it is measured, judged against the real tolerance band set in Fusion — out of spec shows red and does not pass — so a feature is checked between toolpaths while the part is still clamped. Optional stop when out of tolerance. Dashboard adds feature names, part-to-part trends and a yellow projection that flags a feature trending out before it breaches.
10	VC Variable Manager	\$2,800	Per Seat	–	Color-coded VC heatmap, region map, VCDUMP parsing, Program Scanner, Compare-Files diff, and multi-machine scan.
11	Bar Load & Production Monitor	\$5,500	Per Machine	\$550	Real-time bar stock tracking, production dashboard, MT Connect integration, and bar stock calculator, includes Machine Monitor.
12	M360 Recovery Macro M-code	Included with any purchase, installed at next Gosiger AE visit	Per Seat	–	M360 Machine recovery, easy code with macro, installed by Gosiger AE when machine is installed.

Physical Part Assemblies — Hardware (sold & installed by Gosiger)

13	BK Mikro Tool Break Detection *	\$10,500 Purchased from Gosiger	Per Machine / Kit	–	Tool break detection down to .008" drills. Includes custom covers, BK controller, macros, and CAS integration.
14	Workpiece Ejector *	\$10,500 Purchased from Gosiger	Purchased from Gosiger	–	Pneumatic ejection with M-code control, proximity confirmation, replaceable end pushers. Available on request.

Bundle Pricing

A	Software Suite — All 8 Apps (#1 2 3 4 5 6 7 8) (Post + Advanced Fusion WorkFlow Templates + Ready Tool Library + NC CodeLens + MagazineDumper + Magazine Dashboard + Fusion TDF Plug-in + Inspection Reporter)	\$37,600 Bundle Price. If individually purchased \$38,600	Bundle Discount \$1,000	\$1,650.00	Recommended: Complete software package for programming, posting, and code analysis. (Fastest way to be up and going with proven workflow & safe operation.) Saves weeks on setting up tool library and machine.
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* Waiting on Gosiger, price might change, sold by Gosiger

Notes

- All products are purpose-built for the Okuma Multus U-series (OSP-P500 control).
- BK Mikro and Workpiece Ejector are sold by Gosiger Sales and installed by Gosiger Service.
- Pricing may vary based on configuration, number of machines, and support requirements. Pricing structure can change at any time.
- Yearly maintenance package includes free upgrades to the newest version and improvements. Extra development costs \$285 per hour. Post is sold as-is at point of sale, no warranty.
- Contact sales@sp-tooling.com or visit sp-tooling.com for a quote.